



5/6" Combo Straight Face

Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

Stainless Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical • 1-YEAR Parts & Labor/Electrical

www.kwmgutterman.com

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Specifications

Power

3/4 HP, 110 volt, single phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 144.25"
Height – 50"
Width – 24"

Weight

Approximately 1,500 lbs. (589.7 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

5" Front pull guillotine
6" Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Options

- Smart Machine (automated length control)
- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Roof flange 1"
- Trailer riser pad
- Leaf or Pencil Ribs

Recommended Materials

*Maximum width 15"

Material	Maximum Gauge
Painted steel	24
Galvanized steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. 3/4 hard

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